

IN THE SPECIFICATION:

Please amend the specification, as follows.

On page 11, starting on line 1:

- - RELATIVE COST OF THE MIXTURES FOR THE SAME DEGREE OF DE
EXOTHERMICITY - -

On page 11, amend the table starting on line 5 to read:

	MINI- DEADHEADS WITH FLUORINE	MINI- DEADHEADS WITHOUT FLUORINE	MINI- DEADHEADS MADE OF SAND
	%	%	%
Microspheres	56.0%	54.0%	
Microspheres			
Aluminium, fine	22.0%	22.0%	22.0%
Aluminium, coarse	6.0%	6.0%	6.0%
Fe ₃ O ₄ -Magnetite	4.0%	4.0%	4.0%
Cryolite	4.0%		4.0%
KNO ₃ -Potassium nitrate	8.0%	10.0%	8.0%
Magnesium		4.0%	
Sand 60/70			56.0%
COST PER KILOGRAM OF MIXTURE	100.0%	100.0%	100.0%